



DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>H</i>	APPROVED <i>H</i>	DRAWING NO. DSI 9342	REV. A SHEET 1 OF 2
DATE 06.07.10		TITLE BASKET BASE WELD REPAIR	SCALE NTS
A	06.07.10	NEW ISSUE	

## **DART SERVICE INSTRUCTION**

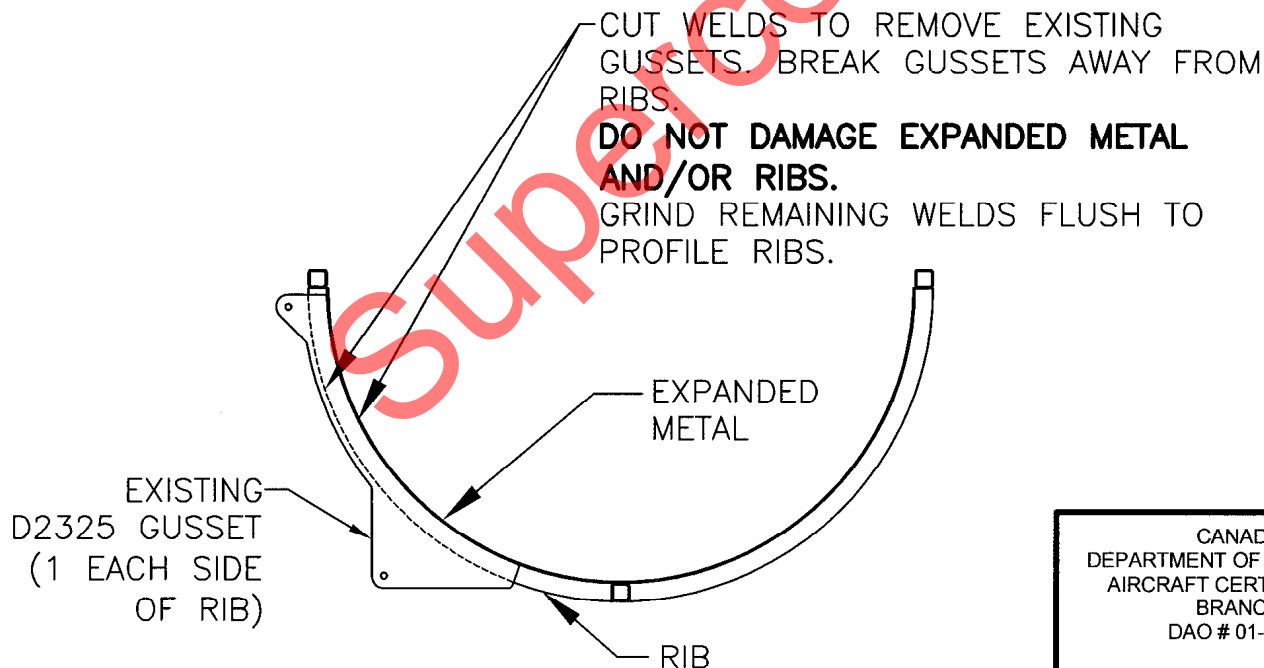
TO AMEND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D350-607

REF. CANADIAN STC: SH94-14

FAA STC: SR00213NY

THE D2325 GUSSETS CAN BE REPLACED BY T.I.G. WELDING AS FOLLOWS

- (1) CLEAN AREA OF PAINT, ETC...
- (2) REMOVE EXISTING D2325 GUSSET(S) AS SHOWN IN FIGURE 1.



**FIGURE 1 – REMOVAL OF EXISTING D2325 GUSSET(S)**

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01	
<b>APPROVED</b> <i>[Signature]</i>	
BY:	D. SHEPHERD (DE # 02)
DATE:	06.07.10
CERT. NO.:	SH94-14
ISSUE NO.:	4



DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
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- (3) INSTALL REPLACEMENT D2325 GUSSET(S) BY T.I.G. WELDING PER MIL-STD-2219/AMS-STD-2219 CLASS 'C' USING ER308L FILLER ROD AS SHOWN IN FIGURE 2.

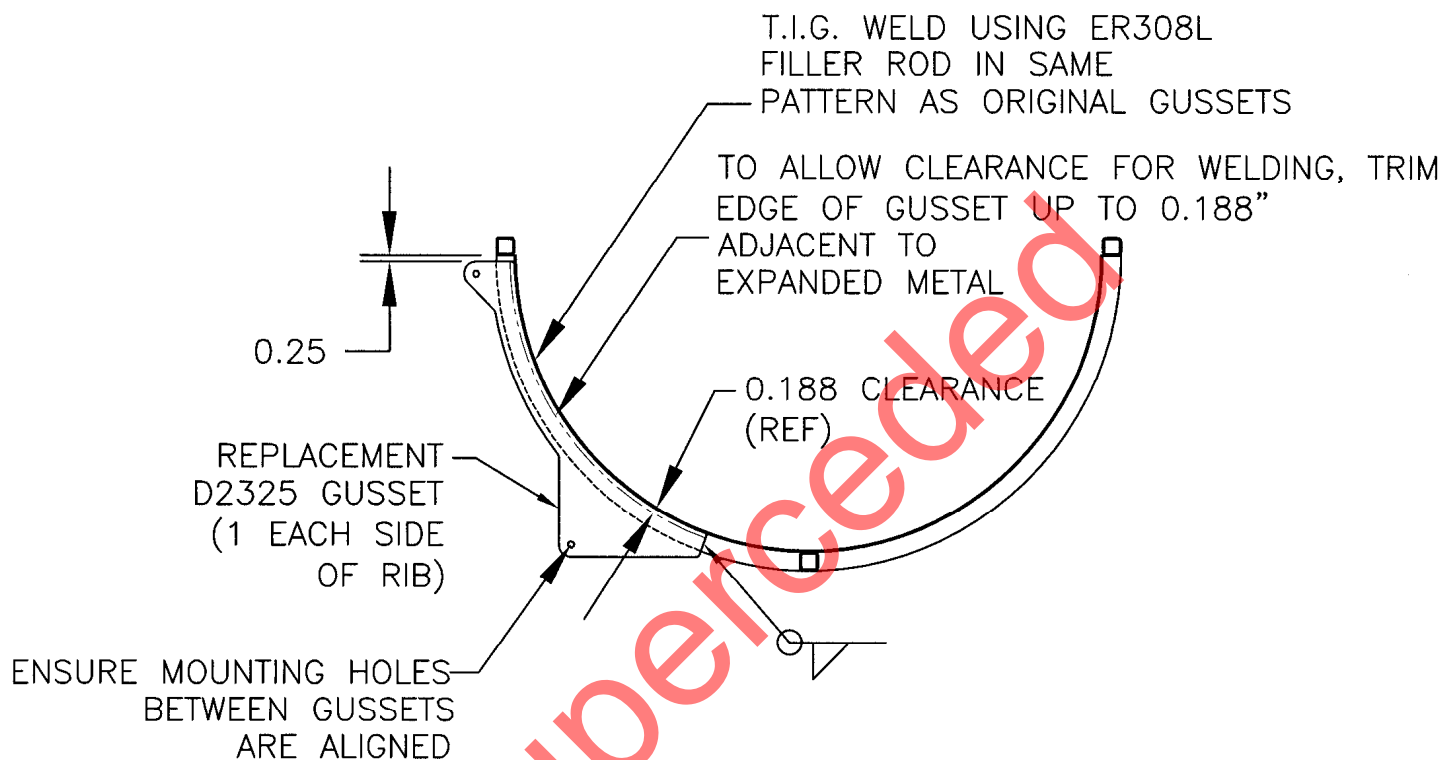


FIGURE 2 – INSTALLATION OF REPLACEMENT D2325 GUSSET(S)

- (4) TOUCH UP PAINT IN ACCORDANCE WITH ICA-D350-607 REV 0.

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